

# Work Order ID 74791

\*74791\*

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October-12-12 7:45:03 AM

Item ID: D119-646-211 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube STD w/ Training Wearplates, LH  
 Start Date: 10/06/11 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 10/17/11 Req'd Qty: 1.00 \*1\* Customer:

## Reference:

Approvals: Process Plan: [Signature] Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D119-646	B

100 0.00

\*100\*

DC

Document Control

### Memo

Photocopy bluefile & type labels per PPP D119-646-211  
 CHG001

003 per ECU 12-644

DAS 16 12/10/19

110 Pick Kit 0.00

\*110\*

Packaging

Packaging

### Memo

120 QC4- 100% Inspect kits for completeness 0.00

\*120\*

QC

Quality Control

### Memo

DAS 15 12/10/19

B89035L+1

[Signature]

12/10/12 JB

# Work Order ID 74791

**\*74791\***

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October-12-12 7:45:03 AM

Item ID: D119-646-211

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 10/06/11 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 10/17/11 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Run Start **\*NR1\***

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-646-211

Location: \_\_\_\_\_

PPP rev: \_\_\_\_\_

*2* *6/10/1950*

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*ML 3 12-10-19*

*MF*  
*12-10-18*

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**Required Qty: 1.00**

IPP Rev:B 12.09.12 as per ECN12-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D119-646-241 Replacement Skidtube STD w/ Training Wearplates		Manufactured	No			110	Each	0.0000	1	8d 1	B 89035	8L	
D119-646-311 Ground Handling		Manufactured	No			110	Each	2.0000	1	1	✓ go		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG033		2							
				89351		2				89351			
D3883-1 Saddle, Outboard LH		Manufactured	No			110	Each	11.0000	2	2	✓ go		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST429		3							
				87646		3							
				ST431		8							
				86136		8				86136			
D3884-1 Saddle, Inboard LH		Manufactured	No			110	Each	2.0000	2	2	✓ go		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST431		2							
				87147		2				87147			
D2652 Bushing		Manufactured	No			110	Each	181.0000	16	16	✓ go	12/10/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		44							
				31985		44							
				ST014		137							
				73836		25							
				81952		1							
				88780		111				88780			

# Picklist Print

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Work Order ID: 74791

Parent Item: D119-646-211

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 10/06/11

Required Date: 10/17/11

Start Qty: 1.00

Required Qty: 1.00

AN3C50A  
Bolt Purchased No

110 Each 98.0000

8

8

Location Loc Qty Loc Code

ST354 96

122843 96

ST355 2

112761 2

AN4C6A  
Bolt Purchased No

110 Each 467.0000

12

12

Location Loc Qty Loc Code

FG 12

103344 4

121657 8

ST355 435

122800 435

ST356 20

116704 2

120423 1

121657 17

MS21250-05-006  
BOLT Purchased No

110 Each 64.0000

8

8

Location Loc Qty Loc Code

299 14

122441 14

ST320 50

123032 17

123061 33

AN960C10L  
washer NAS1149C0332R Purchased No

110 Each 21.0000

8

8

Location Loc Qty Loc Code

ST 21

107534 21

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Shop Packet Print

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# Picklist Print

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Work Order ID: 74791

Parent Item: D119-646-211

Start Date: 10/06/11

Required Date: 10/17/11

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Qty: 1.00

Required Qty: 1.00

AN960C416L WASHER Purchased No  
 AN960C516L WASHER Purchased No  
 MS21043-3 Nut Purchased No

NAS1149C0432R

NAS1149C0532R

110 Each 0.0000  
 110 Each 0.0000  
 110 Each 523.0000

24 24 ✓ JB  
 8 8 ✓ JB  
 8 8 ✓ JB

Location Loc Qty Loc Code

FG 72  
 103691 72  
 ST301 119  
 118077 2  
 118614 7  
 118686 30  
 119758 20  
 121255 20  
 121708 40  
 ST315 332  
 122993 332

MS21043-4 Nut Purchased No

110 Each 1,555.0000

13 13 ✓ JB 12/10/12

Location Loc Qty Loc Code

FG 36  
 104603 36  
 ST301 349  
 119546 2  
 121162 25  
 121652 322  
 ST315 500  
 123021 500  
 ST318 670  
 122141 670

122141

# Picklist Print

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Work Order ID: 74791

Parent Item: D119-646-211

Start Date: 10/06/11

Required Date: 10/17/11

Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Qty: 1.00

Required Qty: 1.00

 **D2712**  
Set Screw

Manufactured No

110 Each 507.0000

12

12

JB



Location Loc Qty Loc Code

FG 50

29962 50

ST016 207

84433 36

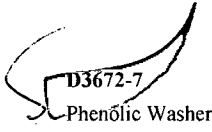
86911 171

ST019 250

87644 250

1x 84433

11x 86911

 **D3672-7**  
Phenolic Washer

Manufactured No

110 Each 680.0000

24

24

JB



Location Loc Qty Loc Code

ST060 492

73488 16

81872 476

ST062 138

88501 188

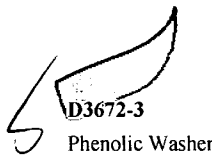
88501

24

24

JB

12/10/12

 **D3672-3**  
Phenolic Washer

Manufactured No

110 Each 1,313.0000

Location Loc Qty Loc Code

FG 8

84432 8

ST060 295

84432 49

86517 246

ST061 1010

88441 500

89273 510

86517

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Shop Packet Print

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# Picklist Print

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Work Order ID: 74791

Parent Item: D119-646-211

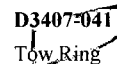
Parent Item Name: Skidtube STD w/ Training Wearplates, LH

Start Date: 10/06/11

Required Date: 10/17/11


Start Qty: 1.00

Required Qty: 1.00

 D3407-041  
Tow Ring

Manufactured No

110 Each 8.0000

 1 JB SP

Location

Loc Qty

Loc Code

ST463

8

89105

1


89970

7

89970

Manufactured No

110 Each 81.0000

 1 JB SP

Location

Loc Qty

Loc Code

ST

16

86872

16

86872

ST044

65

88459

41

89305

24

Manufactured No

110 Each 129.0000

 1 JB SP

Location

Loc Qty

Loc Code

FG

7

25701

7

ST047

122

80252

1

85223

29


89237

92

85223

Manufactured No

110 Each 30.0000

 1 JB 12/10/12

Location

Loc Qty

Loc Code

ST044

30

51645

12

75054

18

51645

 D3417-5  
Washer

 D3456-1  
Washer

 D3417-7  
Washer

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Shop Packet Print

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## 4.0 PARTS LIST

## 4.1 Standard Skidtubes

Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
	X												D119-646-011	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-012	STANDARD SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-111	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-112	STANDARD SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-211	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-212	STANDARD SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-041	REPLACEMENT STANDARD SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-141	REPLACEMENT STANDARD SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
									X				D119-646-151	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-241	REPLACEMENT STANDARD SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-251	TRAINING WEARPLATES STANDARD SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3887-041	STANDARD SKIDTUBE ASSY. WITH WEARPAD
20								1					D3887-043	STANDARD SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-047	AFT WEARPLATE ASSY
29									5				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									30				AN3C5A	BOLT
32									30				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3887-045	STANDARD SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-041	FWD TRAINING WEARPLATE ASSY
45											1		D3849-043	AFT TRAINING WEARPLATE ASSY
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C6A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)

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Revision: B  
Date: 09.06.29



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REFERENCE ONLY

IIN-D119-646

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Item	Qty -011	Qty -012	Qty -111	Qty -112	Qty -211	Qty -212	Qty -041	Qty -141	Qty -151	Qty -241	Qty -251	Qty -311	Part Number	Description
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	1	1	1	1	1	1							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
84	1	1	1	1	1	1							D3417-7	WASHER
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT

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